

DAFTAR ISI

KATA PENGANTAR	i
HALAMAN PENGESAHAN.....	iii
DAFTAR ISI.....	iv
BAB I.....	1
1.1 Latar Belakang	1
1.2 Perumusan Masalah	2
1.3 Tujuan penelitian	2
1.4 Manfaat Penelitian	2
1.5 Ruang lingkup Penelitian	3
BAB II.....	4
2.1 Sistem Pemeliharaan	4
2.1.1 Tujuan Pemeliharaan.....	6
2.2 Sistem Manajemen Pemeliharaan.....	7
2.2.1 <i>Preventive Maintenance</i>	7
2.2.2 <i>Corrective Maintenance / repair maintenance</i>	8
2.2.3 <i>Predictive Maintenance</i>	9
2.2.4 <i>Productive Maintenance</i>	9
2.3 <i>Total Productive Maintenance (TPM)</i>	10
2.3.1 Ukuran Performansi Mesin/Peralatan.....	12
2.3.2 8 Pilar TPM (<i>Total Productive Maintenance</i>).....	13
2.3.3 Tujuan <i>Total Productive Maintenance</i>	16
2.4 <i>Pengertian OEE (Overall Equipment Efectiveness)</i>	16
2.4.1 Defenisi <i>Overall Equipment Effectiveness (OEE)</i>	20
2.4.2 Tujuan Implementasi <i>Overall Equipment Effectiveness (OEE)</i>	20
2.4.3 Pengukuran Nilai Overall Equipment Effectiveness (OEE)	21
2.5 Teknik – Teknik Perbaikan.....	24
2.5.1 <i>Check Sheet</i>	24

2.5.2 Diagram Pareto.....	25
2.5.3 Histogram.....	26
2.5.4 Scattered Diagram / Diagram Tebar.....	28
2.5.5 Flow Chart.....	28
2.5.6 Grafik dan Peta Kendali (<i>Control Chart</i>).....	29
2.5.7 Failure Mode and Effects Analysis (FMEA).....	30
 BAB III	 35
3.1 Tempat dan Waktu Penlitian	35
3.1.1 Tempat Penelitian.....	35
3.1.2 Waktu Penelitian	35
3.2 Prosedur Penelitian.....	35
3.3 Pengumpulan Data.....	36
3.3.1 Jenis dan Sumber Data	37
3.4 Teknik Pengumpulan Data	37
3.5 Tahap Pengolahan Data.....	38
3.5.1 Menghitung Overall Equipment Effectiveness (OEE).....	38
 BAB VI.....	 39
4.1 Gambaran Umum Objek Penelitian.....	39
4.1.1 Sejarah Perkembangan Perusahaan	39
4.1.2 Produk yang dihasilkan	39
4.1.3 Visi dan Misi Perusahaan	39
4.1.4 Program dan Kegiatan	40
4.1.5 Struktur Organisasi Perusahaan.....	40
4.1.6 Deskripsi Tugas jabatan	41
4.2 Bahan Baku	45
4.2.1 Bahan Baku Utama.....	45
4.2.2 Bahan Baku Tambahan	45
4.2.3 Bahan Penunjang.....	45

4.3 Mesin dan Peralatan	46
4.3.1 Mesin <i>Grader</i>	46
4.3.2 Mesin <i>Roaster</i>	46
4.3.3 Mesin <i>Grinder</i>	46
4.3.4 Mesin <i>Ekstraktor</i>	46
4.3.5 Mesin <i>Separator</i>	47
4.3.6 Mesin <i>Evaporator</i>	47
4.3.7 Mesin <i>Mixer</i>	47
4.3.8 Mesin <i>Spraydrayer</i>	47
4.4 Hasil Pengumpulan Data	47
4.4.1 Data Primer.....	47
4.5 Hasil Pengolahan Data	49
4.5.1 Analisis Metode <i>Overall Equipment Effectiveness</i> (OEE)	49
4.6 Perhitungan Nilai Overall Equipment Effectiveness (OEE)	60
4.7 Perhitungan Six Big Losses.....	64
4.8 <i>Failure Mode and Effect Analysis</i> (FMEA).....	74
4.9 Saran Perbaikan	77
BAB V	80
KESIMPULAN DAN SARAN	80
5.1 Kesimpulan	80
5.2 Saran	80
DAFTAR PUSTAKA	81
LAMPIRAN AVAILABILITY	83
LAMPIRAN PERFOMANCE	92
LAMPIRAN QUALITY RATE.....	101
LAMPIRAN <i>Breakdown Losses</i>	110
LAMPIRAN <i>Set Up & Adjustment</i>	121
LAMPIRAN <i>Idle and Minor Stopage</i>	132

LAMPIRAN <i>Reduce Speed</i>	143
LAMPIRAN Reject Losses.....	154
LAMPIRAN Failure Mode and Effect Analysis (FMEA).....	165
LAMPIRAN <i>SAVERITY</i>	166
LAMPIRAN <i>OCCURANCE</i>	167
LAMPIRAN <i>DETECTION</i>	168
LAMPIRAN <i>Risk Priority Number</i>	169